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- What's
INSIDE**
- Mickey's Very Merry Christmas Party
 - Epcot® Holidays Around the World
 - The Osborne Family Spectacle of Dancing Lights
 - Mickey's Jingle Jungle Parade
 - Festival of the Seasons
 - Walt Disney Pictures' *Saving Mr. Banks*
 - Exclusive Holiday Gift Guide
 - And of course, much more

GET MORE

Add your email address to your profile at disneyworld.com/passholder to enjoy extra-special benefits.

ON THE COVER

"Jolly Ol' Santa Mickey" by Jonathan Carlson. Illustrator Jonathan Carlson combines his love of drawing with his passion for all things vintage, finding the art and design of the 1920s–1950s an inexhaustible source of inspiration. A graduate of the Maryland Institute College of Art in Baltimore, Jonathan loves playing jazz saxophone, plain air painting and bicycling through the idyllic coastal village of Camden, Maine—when he's not creating exquisite illustrations.



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Why? Be-Claus we like you!

At this joyful time of year, we're glad to have you with us. The holidays are the time for us to celebrate with family—especially members of our Passholder family.

So we've reached into our magical "Santa bag" and come up with lots of cheery news, fun and behind-the-scenes peeks into all the delights we've put under the collective **Walt Disney World®** "trees."

This special issue has the dates, times and details on the festivities that Mickey, his pal Santa Claus and our Disney Parks elves have dreamed up. Plus, in the center you'll find a Gift Guide for shopping with your Passholder discount!

Here's ho-ho-hoping to see you real soon!

Your not-so-secret Santas at **Walt Disney World** Passholder Services.



Have you ever wondered what makes Mickey's Christmas Party 'Very Merry'? We did a little digging to find out, and discovered the answer tucked away in one of our Mickey Monitor bookshelves...

MICKEY'S Very Merry CHRISTMAS PARTY

Magic Kingdom® Park
Select nights Nov. 8–Dec. 20
Visit MickeyChristmasParty.com
to purchase tickets.

Mickey and the gang are hosting the veriest, merriest Christmas party of the season! During select nights at **Magic Kingdom** Park, the entire family can enjoy an extra-magical holiday parade, festive fireworks, complimentary cookies and cocoa—and even "snow" on **Main Street, U.S.A.®**!

Entertainment offerings subject to change without notice. Admission to this event requires a separately priced ticket. Ticket valid only during specific event hours and subject to availability.

A Very Merry Christmas Story

Once upon a Christmas time
In a far-off magic land
A merry little party
Got a little out of hand

So they strung a few more bulbs
Half a million or so
Until Cinderella Castle
Was perfectly all aglow!

It began when Goofy goofed
And curled a ribbon too curly
Which set off a certain duck
Who was notoriously surly

The entire party was glittering
When Donald Duck spoke up
'Sure, the lights are merry
But are they merry enough?'

So Minnie grabbed the scissors
And being the holiday pro
Recurled the curly ribbon
Into a gigantic red bow!

Santa flew in quite promptly
For such a busy man
He brought eight dancing reindeer
And his entire North Pole caravan

Everyone was cheering
When Donald Duck spoke up
'Sure, the bow is merry
But is it merry enough?'

He surveyed the party quickly
Gave a hearty 'ho, ho, ho!'
And within a couple seconds
All around was falling snow!

The party grew dead quiet
Then Daisy said at last
'Why, such a grand ribbon
Needs a gift to match!'

Everyone was twirling
When Donald Duck spoke up
'Sure, the snow is merry
But is it merry enough?'

So Pluto fetched a grand piano
And placed the bow on top
But when it wouldn't fit beneath the tree
They knew they'd have to swap

Soon Chip was making cocoa
Dale was baking treats
As real toy soldiers stretched
For their big march down Main Street

The new tree was all trimmed
When Donald Duck spoke up
'Sure, the tree is merry
But is it merry enough?'

The fireworks were about to burst
When at last the host spoke up
The party grew dead quiet
Yes, even Donald Duck

They added twice the garland
Four times as many lights
But then a strange thing happened
Everything else looked half as bright!

And they waited
'Why, this isn't merry at all!'
Mickey Mouse proclaimed
'This Christmas is Very Merry!'

And so his party was named!



Epcot® bursts with dazzling excitement

Whirling through Holidays Around the World

Watch the flickering Christmas candles! Hear the wondrous songs and stories! Nibble the tasty treats!

World Showcase at **Epcot®** once again bursts with joy with all the festive sounds, tastes and iridescence of the yuletide November 29–December 30. Colorful decorations, delicious food and many surprises adorn the promenade this December to help you celebrate this very special time of year in a very special **Walt Disney World®** way.

During the day, engaging **Holiday Storytellers** at each of the 11 World Showcase pavilions share unique seasonal stories—both real and legendary—of their cultures as happy folks like you eagerly cluster around to be enlightened and entertained.

Three times during the evening hours, an **Epcot®** holiday tradition returns with the beloved and popular **Candlelight Processional**, where a 50-piece orchestra and mass choir fill America Gardens Theatre with the joyous sounds of the season, accompanied by a celebrity narrator sharing the timeless and touching tale of the first Christmas.

You'll want to enjoy the convenience of exclusive seating by booking a **Candlelight Dining Package** that guarantees exclusive seating for the performance, as well as a special viewing location for the holiday **IllumiNations: Reflections of Earth** nighttime spectacular fireworks show.

Fa-la-la-la la! 'Tis the season to be jolly at **Epcot®** with all its amazing holiday wonders! Visit disneyworld.com/holidays for more information.

Entertainment subject to change without notice.

Candlelight Processional

November 29 to December 30, 2013
America Gardens Theatre
5:00, 6:45 and 8:15 p.m.
(Except December 8, 2013—performances at 6:45 p.m. and 8:15 p.m. only)

Celebrity Narrators

Gary Sinise

Nov. 29–Dec. 1

Neil Patrick Harris

Dec. 2–Dec. 3

NEW! Ashley Judd

Dec. 4–Dec. 5

Whoopi Goldberg

Dec. 6–Dec. 7

NEW! Sigourney Weaver

Dec. 8–Dec. 10

NEW! Dennis Haysbert

Dec. 11–Dec. 13

James Denton

Dec. 14–Dec. 16

Edward James Olmos

Dec. 17–Dec. 19

Trace Adkins

Dec. 20–Dec. 22

Steven Curtis Chapman

Dec. 23–Dec. 25

Blair Underwood

Dec. 26–Dec. 28

Amy Grant

Dec. 29–Dec. 30

For the hearing impaired, an American Sign Language interpreter translates the moving narration.
Celebrity narrators, dates and other entertainment are subject to change without notice.



"I try to feel everything. I love my conductors because it's always fun. I love people singing those traditional songs and I know lots of people wish that there was more of it—more of that kind of traditional caroling going on."

- Whoopi Goldberg

Did you just hear a jingle in the jungle?

It's all the *Disney's Animal Kingdom* Theme Park holiday fun!



We visited **Walt Disney Show Director Tara Anderson** backstage, where she shared her love of a unique holiday tradition: *Mickey's Jingle Jungle Parade*.

"It's different than traditional Disney Parks parades," Tara said. "A little more 'up close and personal' and very true to the **Disney's Animal Kingdom**® Theme Park spirit.

"Each performance is a little different. That's the beauty of it. There are details that our cast picks up on, things they want to stress. It's really great to see how it all comes together for each of our Guests. That's the exciting part for us!"

Throughout **Disney's Animal Kingdom** Theme Park, the holidays bring special enchantment, from magnificent



trees festooned with folk art and the wonders of nature to some of your favorite Disney Characters all dressed up for yuletide Meet 'N' Greet. Be sure to get pictures with them for your best holiday décor and scrapbooks ever!

Because **Disney's Animal Kingdom** Theme Park is a living thing, always growing and changing, every time you visit with your Pass you have a different experience. To Tara, that's especially true of *Mickey's Jingle Jungle Parade*, which you can see November 7, 2013–January 2, 2014.

Be part of the magical holiday show

Add your own colorful light to **The Osborne Family Spectacle of Dancing Lights** with new **Glow with the Show Ear Hats**! Journey through millions of colorful lights, animated displays, colorful wreaths and twirling carousels, as your Glow with the Show Ear Hat lights up and changes color—and so will other Glow with the Show Ear Hats around you. The colors even change in waves among other ear wearers! Try your Glow with the Show Ear Hats at **Fantasmic!**, also at **Disney's Hollywood Studios**®, **Wishes Nighttime Spectacular** and **Holiday Wishes: Celebrate the Spirit of the Season** fireworks shows and the **Celebrate the Magic** nighttime Cinderella Castle projection show at **Magic Kingdom**® Park.

Use your Passholder discount to purchase ear hats at select Walt Disney World® gift shops. (Sorry, no discount at street sales carts.)



Our Holiday Shopping Guide

You're making a list, and checking it twice. Of course everyone is gonna be nice. Since **Walt Disney World®** Resort offers a holiday wonderland of gifts for friends, family and everyone else in between, let us help you play the perfect Santa for all of your merry gift-giving needs.



Merry Vinylmations™

Cute, collectible and fun-size, these Characters will bring holiday smiles to all ages. Available at D Street, **Downtown Disney®** West Side.

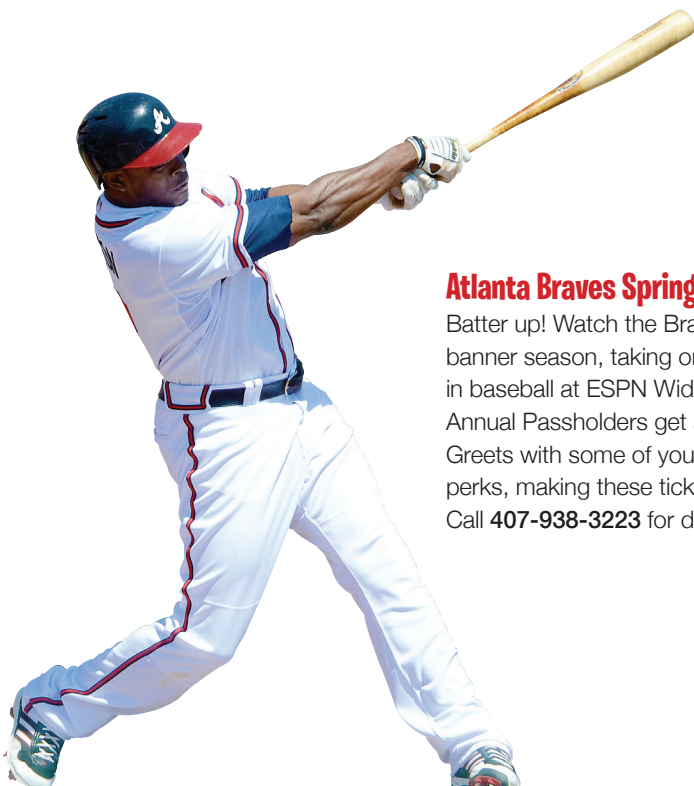
Golf Gift Certificate

Give the gift of golf and book a tee time for a golf buddy at a **Walt Disney World** Resort world-class golf course. Call **407-WDW-GOLF** to book.



Atlanta Braves Spring Training Tickets

Batter up! Watch the Braves get a jump start on another banner season, taking on some of the biggest teams in baseball at ESPN Wide World of Sports Complex. Annual Passholders get access to VIP suites, Meet 'N' Greet with some of your favorite Characters and other perks, making these tickets quite the stocking stuffer. Call **407-938-3223** for details.



NEW! Walt Disney World Official Album 2-Disc Audio CD Set

Enchant your home, car or personal stereo with the magic of all four Theme Parks with 36 digitally mastered original soundtracks from over 36 attractions, shows—and even background music you hear as you explore the Parks! Gather the gang for a game of “Where do you hear this?” Available at Once Upon a Toy and **World of Disney®** store at **Downtown Disney** and select **Walt Disney World** Theme Park locations.

Décor for December

Can't get enough of Mickey? Enjoy a little more mouse décor with a Mickey Mouse nutcracker! Available at Disney's Days of Christmas and other select locations.



Deck for the Tech

Dress up smartphones, tablets, laptops and more with a line of stylish Disney accessories from D-Tech. Available at D Street in **Downtown Disney** West Side and **World of Disney** store.



Exotic Driving Experience

Ferrari, Lamborghini, Porsche—they're just a few of the dream cars to choose from at Exotic Driving Experience. This high-speed drive features six laps around a track with a professional driving instructor. Get a 15% discount plus a complimentary photo plaque as a holiday treat while supplies last. To book, call **407-WDW-PLAY**.



Bring the Castle Home

Spark a season of enchanting dreams and memories with this lovely Cinderella Castle play set, complete with royal accessories. Available at **World of Disney®** store and other select locations.



Disney Gift Cards

It can be quite a challenge to choose the perfect assortment of magical gifts to make the holidays bright. No need to worry. The answer lies in Disney Gift Cards. They can be used to pay for almost anything at **Walt Disney World®** Resort, including merchandise, food, Theme Park tickets, parking and hotel rooms.



An extra gift just for you!

For a limited time, four holiday-themed Disney Gift Cards come with an official holiday pin. These holiday pin series Disney Gift Cards are \$75 each and can be found in select merchandise locations throughout **Walt Disney World** Resort. Also be on the lookout for other Disney Gift Card designs that can be loaded with as little as \$5.

Pin Merry Memories

These festive pins make the season bright for sharing, trading and other delights. Available at **Downtown Disney** Marketplace Pin Traders and other select locations.



Annual Pass

You know the great joy that a **Walt Disney World** Resort visit can bring. So share the magic by giving friends and family their own Annual Pass. They'll reap the benefits of discounts, offers and of course, your company. It truly is a gift that keeps on giving magic. Purchase Annual Passes at **Walt Disney World** Resort or disneyworld.com/pass.



Santa's Got a Brand-New Bag

The latest Disney Collection by Vera Bradley designs will make the season fashionably nice. Available at **World of Disney** store in the **Downtown Disney** Marketplace.



Wild Africa Trek Experience

Tap in to an adventurer's wild side by gifting (all or part of) this privately guided three-hour expedition through the exotic African wildlife at **Disney's Animal Kingdom®** Theme Park. Call **407-WDW-TOUR** for reservations.

Each tour limited to 12 Guests, age 8 and over. Valid Theme Park ticket required. Guests 8-18 must be accompanied by parent or guardian. Other restrictions apply.

Give a Bear Hug

Duffy the Disney Bear, suited in his newest holiday attire, is ready to share snuggly Disney hugs. Available at **World of Disney®** store and Once Upon a Toy.



Head Out Decked Out

The spirit of the holidays starts with your heart. So get a “head” start from our charming assortment of Mickey Ears and spread some holiday cheer. Available at **World of Disney** store and other select locations.



'Tis Shirts for the Season

No matter the size, mood or reason, find the perfect fit for a friend this season. Available at **World of Disney** store and other select locations.



Give Your Tree an Ear-Full

Share a touch of Disney magic with one of these delightful whimsical holiday ornaments. Available at Disney's Days of Christmas.



Holiday Bowl

Share the spirit of the season from the bowling lanes! Splitsville Luxury Lanes™ at **Downtown Disney®** Area is offering a limited-time 20% discount on merchandise in November and December for your favorite bowling buddy.

La Nouba™ by Cirque du Soleil® Tickets

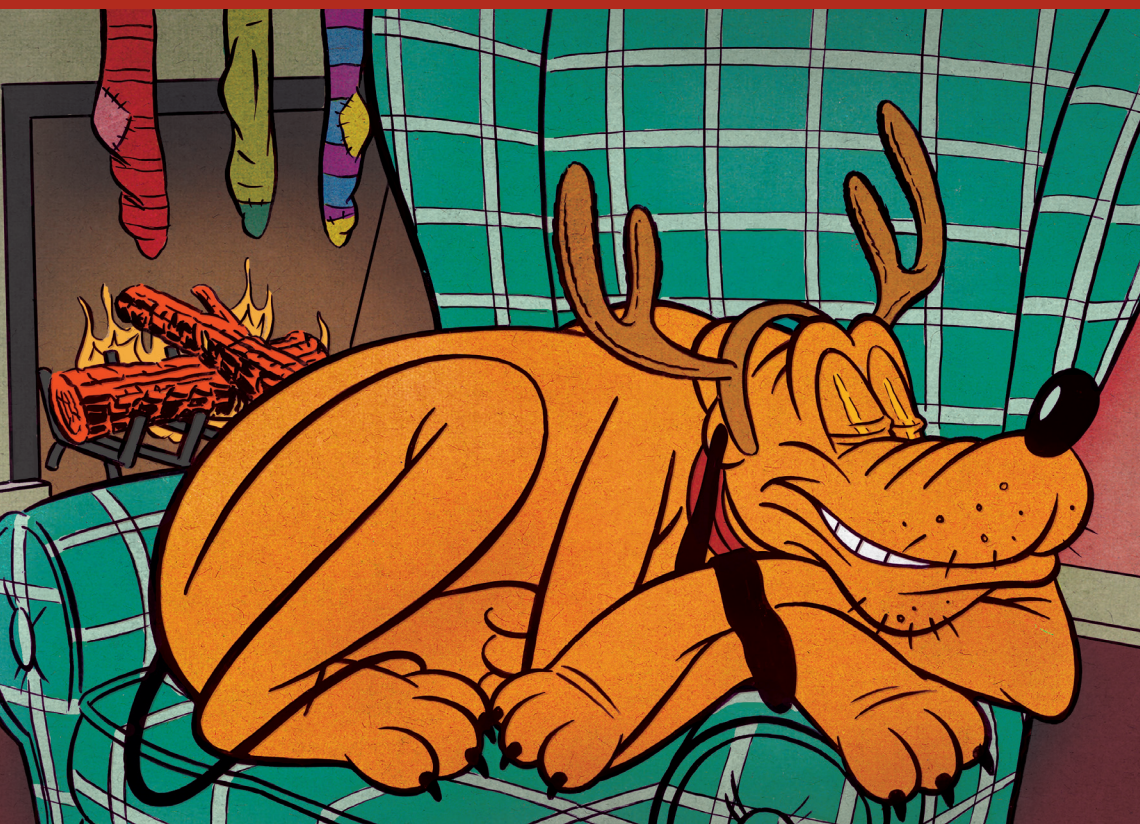
La Nouba is what sugar plum dreams are made of. Share the sweetness of this awe-inspiring spectacle of a show as a gift to a loved one. Let them live or relive the unique wonder that is **Cirque du Soleil** for the holidays. Book tickets by calling 407-939-7328.



Beautifully Disney

Give the princess in your life an extra sparkle to her shine with makeup from the Beautifully Disney Collection. Available at Tren-D, **World of Disney®** store and other select locations.

Shop the Disney Days of Christmas Holiday Collection, featuring an assortment of cherished ornaments, at any *Walt Disney World*® Theme Park or online at disney.parks.com/store.



Don't Pass Up This Passholder Perk

Here's a gift-giving idea: Discover the newly enhanced Aulani

After a yearlong expansion, Aulani, A Disney Resort & Spa, Ko Olina, Hawai'i is ready for its close-up once again. And as an Annual Passholder, you can be among the first to experience all the wonderful new improvements at this world-class family Resort by saving up to 30% off select stays.

Take advantage of your Passholder benefits to enjoy a revitalized Waikolohe Valley pool area, including Ka Maka Grotto (a new family pool with infinity edge and ocean view), Ka Maka Landing (new deck space, chaises and cabanas for lounging) and Keiki Cove (new themed kids splash zone). For the grown-ups, Wailana Pool is now an adults-only retreat. Enjoy new dining locations including Mama's Snack Shop (now conveniently located poolside), Little Opihi's (beachside location) and Ulu Cafe (ocean view poolside location). Even the entertainment is bigger and better than ever as the Starlit Hut show has moved to a larger locale. Plus, new, specially designed activities have been designed for toddlers and kids of all ages.

Don't miss any of the exciting Resort enhancements. Call **866-44-DISNEY** to book your ultimate getaway, because Aulani offers something for everyone in your family—and every family—to enjoy!

The number of rooms allocated for this offer is limited, and room availability may vary by dates of stay. Savings based on the non-discounted price of the same room. Excludes Resort fees and taxes. Annual Passholder must present a valid **Disneyland**® Resort or **Walt Disney World**® Resort Annual Pass at check-in and must stay in a room on the reservation. If a valid Annual Pass is not presented, the rack room rate will be charged for the duration of the stay. Not valid in combination with any other discounts or offers. Offer excludes suites and 3-Bedroom Grand Villas. Additional per-adult charges may apply if more than 2 adults per room. Limit two (2) rooms per reservation and subject to room occupancy limitations. Advance reservations required. Subject to additional restrictions and change without notice.





Disney FastPass+ Service—Coming in 2014

In the coming months, Passholders will begin to enjoy the next level of FASTPASS® Service. With **Disney FastPass+** service, we're doubling the number of experiences to choose from. You'll pick from select attractions, shows, viewing areas for the parades & fireworks and Character Greetings, too. And for the first time ever, you'll be able to select **Disney FastPass+** experiences before you leave home—and use **My Disney Experience** to update or add to your plans on the go³!



MyMagic+ is coming in 2014

Recently we began testing **MyMagic+** with Guests staying in our **Walt Disney World®** Resort hotels. Perhaps you even got to participate in one of these tests. If so, thank you for helping us make it even better. We're so excited about this new level of experiencing the magic and are working hard to get it just right for you¹.

My Disney Experience—Available Now

This handy digital guide to the magic is already available to Passholders. The **My Disney Experience**² website and FREE mobile app are the best way to keep all your plans in one place, and access them from home and on the go. Use it to:

- Get official attraction and entertainment information and wait times
- Make dining reservations and get menu information
- Explore the Parks and Resort hotels with smart maps
- Get recommendations based on your location in the Parks with the mobile app

Visit MyDisneyExperience.com to create your account now and download the My Disney Experience app.

MagicBands—Coming in 2014

As a **Walt Disney World®** Passholder, you'll also receive a **MagicBand**⁴. This cool and comfortable wristband will be your all-in-one device that effortlessly connects you to all the choices you made on **My Disney Experience**. Use your **MagicBand** to enter the **Walt Disney World Parks** and access the **Disney FastPass+** experiences you've selected. Then simply enjoy the fun with the people you care about.



More to come for Passholders!

In the coming months, we will share more information on how **MyMagic+** will enhance the Passholder experience. We'll be sending details on how you can start using **Disney FastPass+**, how to get your **MagicBands** and much more!

You can visit MyDisneyExperience.com/Passholders now for more info.

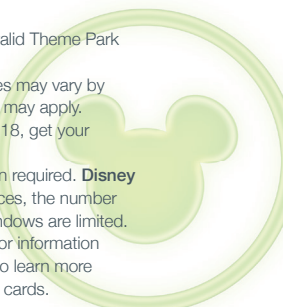


¹ Certain **MyMagic+** benefits and features require valid Theme Park admission and online registration.

² Availability subject to device limitations and features may vary by device or service provider. Message and data rates may apply. Coverage not available everywhere. If you're under 18, get your parents' permission first.

³ Valid Theme Park admission and online registration required. **Disney FastPass+** attractions and entertainment experiences, the number of selections you can make and available arrival windows are limited.

⁴ Please visit MyDisneyExperience.com/privacy for information about our privacy and data collection policies and to learn more about RF technology used in **MagicBands** and RF cards.





15 years of alluring spectacle

La Nouba by Cirque du Soleil celebrates two anniversaries

When performers take flight in *La Nouba*™ by Cirque du Soleil®, time has a tendency to fly, too. Just ask Russian-born acrobat **Alexander “Sacha” Danilchenko**, who has never missed a performance show since its doors opened under the big white tent in the *Downtown Disney*® Area more than a decade ago.

December 23, 2013 marks the 15th anniversary of *La Nouba*—and as of September 12, Sacha performed in all 7,000 shows! Through the years, it has mesmerized thousands of audiences (and perhaps you, too). It is a magical spectacle where imagination, dreams and even nightmares collide through gorgeous and thrilling acrobatic stunts.

To 43-year-old Sacha, who earned a total of seven Olympic medals (four gold, two silver and one bronze) for his trampoline artistry, it almost feels like yesterday since he first took to the *La Nouba* stage with the sole purpose of delighting audiences of all ages.

To this day, Sacha has never missed a single show—even when feeling a little under the weather or working with a slight injury. The show must go on. “If I had a minor injury, I was still able to come here and perform,” said Sacha. “I consider this my job.”

You can check out Sacha’s talents in the unforgettable “Power Track” segment of the show. This dazzling trampoline act features athletes rising and falling from a building effortlessly.

While Sacha cherishes his time with *La Nouba*, he told us his favorite moments of the past 15 years are the birth of his daughter Alina, 8, and his son Ilya, 4. And they may follow in their dad’s *Cirque* footsteps one day!

To learn more about *La Nouba* by Cirque du Soleil, visit CirqueduSoleil.com/lanouba.

Snow what? You can enjoy all-new *Frozen* fun!

There’s a special crackle in the air as anticipation builds for the release of Walt Disney Animation Studios’ newest comedy-adventure, *Frozen*, on November 27.

Frozen will introduce new Characters sure to become beloved friends. Fearless optimist Anna sets off on an epic journey—teaming up with rugged mountain man Kristoff and his loyal reindeer Sven—to find her sister Elsa, whose icy powers have trapped the kingdom of Arendelle in eternal winter. Encountering Everest-like conditions, mystical trolls and a hilarious snowman named Olaf, Anna and Kristoff battle the elements in a race to save the kingdom.

And you can get in on the icy adventure at **Epcot**®, where you can **meet Anna and Elsa in person** for autographs and photos. The two stars of the film will be interacting with Guests, posing for photos and signing autographs at the **Norway Pavilion** in World Showcase. Nearby, don’t miss an exciting new gallery exhibit that explores how the culture and beauty of Norway inspired the film’s creators.

And later this year, on **Magic Kingdom**® evenings, a brand-new sequence celebrating *Frozen* adds enchantment to **Celebrate the Magic**, as imagery from the film transforms Cinderella Castle during nightly performances of the wondrous projection show!



Explore the best of Norway with *Adventures by Disney*

Adventures by Disney® and **Walt Disney Animation Studios** have teamed up to take groups of adventure-seeking families on an epic vacation through Norway—the land that inspired the setting and look of Disney’s new comedy-adventure *Frozen*.

In this brand-new itinerary, Guests will follow the footsteps of the *Frozen* filmmakers to see the places and experience the beauty that inspired the movie. And do it all in a hands-on way they’ll never forget:

- Visit the storybook village of Bergen—the real-life inspiration for Arendelle
- Explore stave churches that inspired the architecture in the film
- Experience the natural beauty of Norway—stunning waterfalls, gleaming glaciers and gorgeous fjords
- Raft down an exhilarating river and hike across stunning terrain
- Meet local storytellers, fishermen, farmers and folk dancers along the way

Immerse yourself in the world of *Frozen* as only Adventures by Disney can show you.

Visit AdventuresByDisney.com to learn more.

To book a trip, call 877-728-7282.



Passholder Benefits Spotlight

Stay connected to the magic!

Stay connected with ALL your Passholder information—from news and events to special offers and discounts—by registering your Pass at disneyworld.com/passholder. Get special Passholder info you won't find anywhere else:

- Passholder e-newsletter
- Information on special Passholder events
- Money-saving special Passholder discounts and offers
- And much more!



Join our *Walt Disney World* Passholder Facebook Page!

Find out about exclusive Passholder offers. Stay in the know of current events and attractions and share some of your favorite memories. It's just for **Walt Disney World**® Passholders! Simply Like the **Walt Disney World** Passholder page to follow the action and stay in the know.

More Online

Take time today to register at disneyworld.com/passholder and add your Pass to your profile to enjoy extra-special benefits.



Brighten your season
with a Character Meet 'N' Greet at our private Cardmember location.

Add the perfect companion to your Annual Pass.

Become a *Disney Rewards*® Visa® Cardmember and enjoy year-round perks from the moment you get your card.¹

Apply today. Earn a **\$100 statement credit** after you spend \$500 in the first 3 months from account opening.



To apply, visit EnjoyDisneyRewards.com or call 1-800-440-3733 and use key code **6RM601**.

Let's create some magic.™

¹ Offers subject to change without notice. Use a valid Disney Visa Card and/or *Disney Rewards* Redemption Card for special offers. Must mention the offer to receive the merchandise discount. Merchandise discount may not be used for certain items and is not available at certain locations including *Disneyland*® Resort and *Walt Disney World*® Resort Operating Participant locations. For entry into the Character Meet 'N' Greet Photo Opportunity, must present your valid Disney Visa Card. Not valid in combination with other offers, discounts, promotions or with any previous purchase. Minimum purchase and/or separate Theme Park admission may be required. Offers are for personal use only and may not be transferred or resold. Offer elements, including but not limited to participating locations, are subject to availability and additional restrictions, and may change or be canceled without notice. Please visit DisneyVisaPerks.com for full terms and conditions. Chase is not responsible or liable for fulfillment of these Disney Theme Park perks.

To be eligible for a Disney Visa Credit Card you must have a valid permanent home address within the 50 United States or the District of Columbia. Accounts subject to credit approval. Restrictions and limitations apply. Disney Visa Credit Cards are issued by Chase Bank USA, N.A. Offer subject to change. See EnjoyDisneyRewards.com for pricing and rewards details.

SM, © Disney

PASSHOLDER Calendar



MICKEY'S VERY MERRY CHRISTMAS PARTY
Magic Kingdom® Park

Select Nights
November 8–December 20

Partygoers embrace the joys of the season—sipping cocoa, catching a “snowflake” and enjoying a merry parade, fireworks and more.

Passholders save \$9 on advance purchase for select nights.

Get details at
mickeyschristmasparty.com



HOLIDAYS AROUND THE WORLD
Epcot®

November 29–December 30

Candlelight Processional

Hear the stirring story of Christmas featuring a celebrity narrator, 50-piece orchestra and mass choir.

International Storytellers

Enjoy holiday traditions and tales from around the globe.

IllumiNations: Reflections of Earth

See a holiday version of the all-time classic nighttime extravaganza.

Learn more at
disneyworld.com/holidays



CASTLE DREAM LIGHTS
Magic Kingdom Park

November 5–January 6

Cinderella Castle shimmers with lights brought to beaming brightness during a ceremonial show performed at dusk.



DISNEY PARKS VERY MERRY CHRISTMAS PARADE
On ABC-TV

December 25

Check local listings for air time.



FESTIVAL OF THE SEASONS
Downtown Disney® Area

November 15–December 29

Find something special for everyone on your holiday gift list at a wide variety of specialty shops. And meet Santa Claus at his holiday chalet.

Learn more at
disneyworld.com/holidays



FESTIVAL OF THE LION KING RENOVATION
Disney's Animal Kingdom Theme Park

Disney's Animal Kingdom Theme Park

Catch it before January 5, 2014! It's your last chance to see **Festival of the Lion King** for six months.



MICKEY'S JINGLE JUNGLE PARADE
Disney's Animal Kingdom® Theme Park

November 7–January 2

King Louie and Baloo lead a rousing musical cavalcade—complete with festive holiday trimmings.

Learn more at
disneyworld.com/holidays



THE OSBORNE FAMILY SPECTACLE OF DANCING LIGHTS
Disney's Hollywood Studios®

November 8–January 5

A megawatt spectacle for the eyes with colorful wreaths, twirling carousels, flying angels and amazing effects.

Learn more at
disneyworld.com/holidays

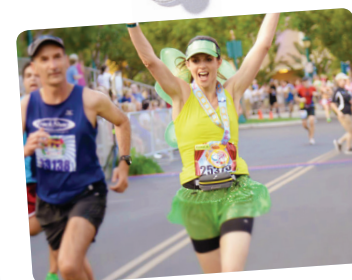


OLD SPICE® CLASSIC DIVISION 1 BASKETBALL TOURNEY
ESPN Wide World of Sports Complex

November 28, 29 & December 1

Participating teams include Butler, LSU, Memphis, Oklahoma State, Purdue, Saint Joseph's, Siena, Washington State

Passholders get 50% off single session tickets at Ticketmaster.com enter code: Passholder



runDisney

EXPEDITION EVEREST CHALLENGE
Registration opens in December

May 3–4, 2014

DISNEYLAND® HALF MARATHON WEEKEND
Registration opens in January

August 29–30, 2014

NOTE: Registration for these events can fill up fast. Check disneyworld.com/Passholder for specific registration & race dates.

The Mickey Monitor is mailed four times a year: November, February, May and August.

The *Downtown Disney* Area is like “Santa Central”!

Decorations galore, a festive tree, live entertainment, great shopping to your heart’s content and of course, a visit from Ol’ St. Nick. **Festival of the Seasons** transforms the entire **Downtown Disney**® Area into a twinkling paradise of joyful fun November 15 through December 29!

Jolly old Saint Nicholas loves to come this way! Guests of all ages can pose for photos, then lean their ears his way to ask him to whisper what he’ll give to them (and make some requests, too—perhaps from the Gift Guide in this issue). Before he goes up on the housetop, you can meet him at the Santa Chalet in the **Downtown Disney** Marketplace, listening to wishes and posing for pictures daily November 15 through December 29. Then your ol’ pal Santa Goofy joins him December 25–29. (Talk about an odd couple!)

In addition to meeting Santa Claus, the **Downtown Disney** Area invites you to enjoy charming performers including delightful carolers plus Latin, jazz and pop singers to fill the air with cherished holiday favorites. Plus, costumed stilt walkers, street performers and a lively holiday dance party with deejay will enchant Guests with merriment.

As a “Santa” yourself, you also probably have a formidable holiday shopping list to fill. No problem! **Downtown Disney** is chock-full of shopping opportunities—from boutiques to gigantic toy stores like **Once Upon a Toy**. There’s something for just about every style and budget. There’s **Tren-D** with hip fashions and accessories; **Orlando Harley-Davidson**®, with cool outfits and accessories; **Curl**™ by Sammy Duvall, offering awesome beachwear and equipment; **D Street**, presenting the latest **Vinylmation**™ figures; and the **World of Disney**® store showcasing Character, princess and pirate merchandise. Plus so much more! Come walk through our winter wonderland!

Entertainment subject to change without notice.



Did you know that *Mary Poppins* helped build *Walt Disney World* Resort?

It’s a fact. Walt Disney Pictures’ **Mary Poppins** was such a box office smash, its profits financed a Disney Parks construction division called MAPO, which built **Walt Disney World**® Resort.

However, as you’ll see in Walt Disney Pictures’ **Saving Mr. Banks**, if author **P.L. Travers** (played by **Emma Thompson**) had her way, there might not have been a movie version by **Walt Disney** (Tom Hanks). Directed by **John Lee Hancock** (**The Blind Side**) with a screenplay by **Kelly Marcel** and **Sue Smith**, the new film also stars **Jason Schwartzman** and **B.J. Novak** as Disney Legends **Richard** and **Robert Sherman**. Look for real **Disneyland**® and Walt Disney Studios locations in the movie, too.

Use your Passholder discount to see **Saving Mr. Banks** at **Downtown Disney AMC**® Dine-In Theatres™ when it flies in on December 20. In the meantime, savor all the **Sherman Brothers**’ music on **Walt Disney World** attractions like **Journey Into Imagination With Figment** at Epcot®, **The Great Movie Ride**® at Disney’s Hollywood Studios®, in **The Enchanted Tiki Room**, “*it’s a small world*”® and **Walt Disney’s Carousel of Progress** and on **Main Street, U.S.A.**® at **Magic Kingdom**® Park!



“M” SECRET

You can hear actual meetings between **P.L. Travers** and the **Sherman Brothers** on the **Mary Poppins** 2-CD special edition original soundtrack album from Walt Disney Records.



PASSHOLDER DISNEY RESORT SAVINGS BRING OUT THE “SANTA” IN YOU.

Save up to 35%
on stays at select **Walt Disney World** Resort hotels this holiday season!

For stays most nights now–November 22, 2013
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Your stay includes great **Walt Disney World** Resort hotel
Guest benefits! They let you do things like:

- **Spend quality time with family and friends close to the magic with the freedom to come and go at your own pace** (Valid Theme Park admission is required.)
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Visit disneyworld.com/passholder or call 407-560-PASS.

Walt Disney World

*The number of rooms allocated for this offer is limited. Length-of-stay requirements may apply. Savings based on the non-discounted price for the same room. Additional per-adult charges may apply if more than two adults per room at Disney Value, Moderate and Deluxe Resorts. No group rates or other discounts apply. Advance reservations required. Offer excludes 3-bedroom villas and campsites and is not valid at Disney’s Art of Animation Resort—*The Little Mermaid* Standard Rooms or *The Villas at Disney’s Grand Floridian* Resort & Spa. 35% savings is for select Disney Deluxe and Deluxe Villa Resorts; lower savings for other Resorts.